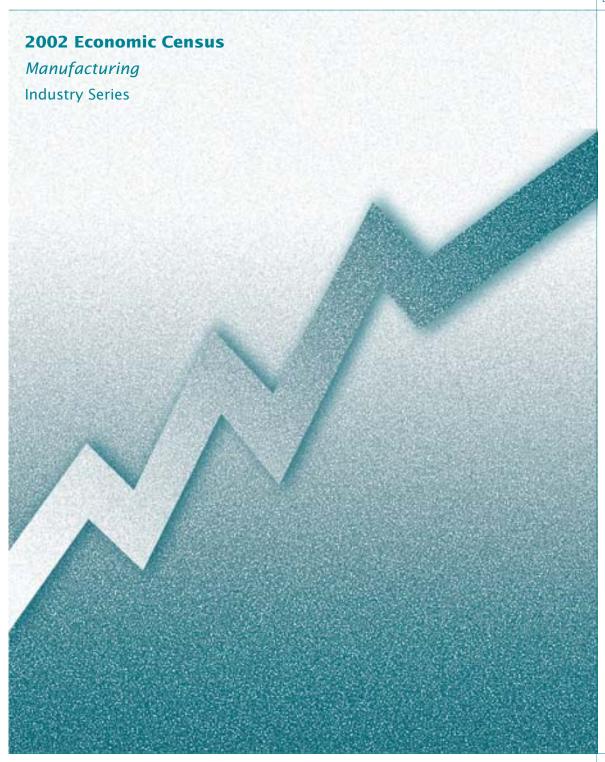
# Folding Paperboard Box Manufacturing: 2002

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-- Not applicable for this report.

#### Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All	All em	ployees	Pro	oduction worl	kers		materials		Total capital expendi- tures (\$1,000)
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	estab- lish- ments <sup>3</sup>	Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)			
322212, Folding paperboard box											
manufacturing	345	490	38 398	1 499 759	30 893	65 208	1 055 469	3 744 935	4 351 896	8 070 852	r305 389
2001	N	N	43 618	1 664 152	35 094	74 874	1 149 350	3 807 303	4 723 693	8 570 421	296 736
2000	N	N	46 677	1 791 259	37 725	80 707	1 238 271	4 146 607	4 773 462	8 931 413	368 912
1999	N	N	47 584	1 759 206	38 480	83 656	1 210 841	4 017 143	4 691 093	8 701 477	433 617
1998	N	N	50 798	1 794 138	40 637	85 131	1 235 569	4 154 589	5 045 175	9 223 520	409 257
1997	434	582	50 465	1 745 178	40 114	87 845	1 195 314	4 118 767	4 802 008	8 929 351	443 225

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments <sup>2</sup>		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
322212, Folding paperboard box manufacturing												
United States.  Alabama. California Colorado Connecticut Florida Illinois Indiana Kentucky Massachusetts Michigan.	1 1 2 - 1 - 1 4 2 2	490 10 44 6 11 13 42 17 5 15	338 9 30 5 9 5 24 13 4 10	38 398 795 2 869 538 812 723 2 942 1 485 538 1 193 762	1 499 759 26 668 121 983 22 822 31 923 28 249 122 590 59 280 21 102 43 376 31 232	30 893 716 2 296 411 656 523 2 421 1 162 456 928 612	65 208 1 489 4 922 853 1 408 1 090 4 991 2 607 1 071 1 854 1 276	1 055 469 22 273 84 568 15 475 21 907 15 251 87 908 41 269 16 384 28 010 21 724	3 744 935 44 155 287 879 40 325 69 003 70 062 295 048 154 124 55 125 83 839 74 932	4 351 896 82 540 345 235 78 691 65 522 55 313 383 341 171 099 66 822 96 081 101 482	8 070 852 129 510 629 946 120 395 133 927 125 828 668 861 316 566 120 030 179 099 174 238	r305 389 r2 325 r24 391 2 379 r7 414 r3 032 r29 289 r6 353 r2 142 r6 651 r4 368
Minnesota Missouri Nebraska New Jersey New York North Carolina Ohio Pennsylvania Rhode Island Tennessee Texas Wisconsin	- 3 1 - 2 - 1	13 13 4 30 28 27 35 31 4 21 16 12	9 9 4 15 16 24 27 17 2 18 13	898 1 470 594 1 881 1 589 2 982 2 800 1 180 239 2 468 1 292 1 419	40 416 58 403 21 074 85 517 67 600 109 605 107 899 44 119 9 591 86 437 39 245 63 740	705 1 224 432 1 483 1 162 2 350 2 231 960 145 1 986 1 101 1 165	1 452 2 517 902 3 155 2 359 4 897 4 625 2 022 299 4 256 2 531 2 613	27 752 45 527 12 567 55 750 39 307 77 688 74 626 31 470 5 429 60 714 29 459 47 641	84 652 131 971 52 980 199 276 140 905 257 351 285 931 108 921 20 654 238 232 155 991 179 672	117 231 173 372 58 696 143 400 107 120 287 516 331 991 116 089 10 146 243 333 151 520 185 309	203 533 301 834 111 403 338 352 248 986 544 485 613 752 225 701 30 770 480 345 311 999 359 626	'7 745 '8 325 2 989 '10 645 '9 908 '24 197 '20 108 '9 104 '622 '34 162 '8 377 '10 977

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.
³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

### Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
322212, Folding paperboard box manufacturing	
Companies <sup>1</sup> number	345
All establishments <sup>2</sup>	490 152 189 149
All employees³         number           Total compensation         \$1,000           Annual payroll         \$1,000           Total fringe benefits         \$1,000	38 398 1 889 199 1 499 759 389 440
Production workers, average for year	30 893 30 963 30 802 30 709 31 021
Production worker hours	65 208 1 055 469
Total cost of materials         \$1,000.           Materials, parts, containers, packaging, etc., used         \$1,000.           Resales         \$1,000.           Purchased fuels         \$1,000.           Purchased electricity         \$1,000.           Contract work         \$1,000.	4 351 896 4 031 410 150 673 22 520 84 481 62 812
Quantity of electricity purchased for heat and power	1 320 889 S
Total value of shipments         \$1,000           Primary products value of shipments         \$1,000           Secondary products value of shipments         \$1,000           Total miscellaneous receipts         \$1,000           Value of resales         \$1,000           Contract receipts         \$1,000           Other miscellaneous receipts         \$1,000	8 070 852 7 512 697 339 853 218 302 165 859 4 494 47 949
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industry \$1,000.	96 8 054 665 7 512 697 541 968
Coverage ratiopercent	93
Value added	3 744 935
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000 Work-in-process inventories \$1,000 Materials and supplies inventories \$1,000	840 088 471 403 115 512 253 173
Total inventories, end of year         \$1,000           Finished goods inventories         \$1,000           Work-in-process inventories         \$1,000           Materials and supplies inventories         \$1,000	876 140 489 854 123 040 263 246
Gross value of depreciable assets (acquisition costs) at beginning of year         \$1,000           Total capital expenditures (new and used)         \$1,000           Buildings and other structures (new and used)         \$1,000           Machinery and equipment (new and used)         \$1,000           Automobiles, trucks, etc., for highway use         \$1,000           Computers and peripheral data processing equipment         \$1,000           All other expenditures for machinery and equipment         \$1,000           Total retirements         \$1,000           Gross value of depreciable assets at end of year         \$1,000	'3 943 353 '305 389 '28 140 '277 249 '4 387 '16 142 '256 720 '165 592 '4 083 150
Depreciation charges during year\$1,000	<sup>r</sup> 284 492
Total rental payments \$1,000. Buildings and other structures \$1,000. Machinery and equipment \$1,000.	122 285 65 000 57 285
Total other expenses <sup>4</sup> \$1,000 Response coverage ratio <sup>5</sup> percent. Repair and maintenance services of buildings and/or machinery <sup>4</sup> \$1,000 Communications services <sup>4</sup> \$1,000 Legal services <sup>4</sup> \$1,000 Accounting, auditing, and bookkeeping services <sup>4</sup> \$1,000 Advertising and promotional services <sup>4</sup> \$1,000 Expensed computer hardware and supplies and purchased computer services <sup>4</sup> \$1,000 Refuse removal (including hazardous waste) services <sup>4</sup> \$1,000 Management consulting and administrative services <sup>4</sup> \$1,000 Taxes and license fees <sup>4</sup> \$1,000 All other expenses <sup>4</sup> \$1,000	620 553 84 99 853 11 119 7 924 5 341 5 027 7 175 8 949 9 258 23 295 417 220

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class		All employees			P	roduction worke	ers		Total	Tatal	Total
		All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	capital expendi- tures (\$1,000)
322212, Folding paperboard box manufacturing											
All establishments  Establishments with —  1 to 4 employees. 5 to 9 employees. 10 to 19 employees 20 to 49 employees 100 to 29 employees 50 to 99 employees 100 to 299 employees 500 to 999 employees 1,000 to 2,499 employees 2,500 employees 2,500 employees or more	1 6 6 6 2 1 - -	490 55 42 55 103 86 127 21 1	38 398	1 499 759  D 10 853 28 645 121 440 242 365 800 371 270 509 D	30 893 D 228 574 2 587 4 973 16 604 5 356 D	65 208 D 488 1 235 5 345 10 237 35 640 11 058 D	1 055 469	3 744 935  D 35 038 73 118 324 313 557 498 1 978 401 697 041 D	4 351 896  D 32 791 90 592 336 952 541 187 2 338 721 933 309 D	8 070 852	'305 389  D '1 356 '7 009 '52 945 '30 446 '155 403 '52 196 D
Administrative records <sup>4</sup>	9	120	916	36 245	763	1 658	27 363	79 301	105 897	185 197	r3 970

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or	Industry or primary product class	All	All employees		Pr	oduction work	ers		Total	Total	Total capital
product class code		estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
322212	Folding paperboard box manufacturing	490	38 398	1 499 759	30 893	65 208	1 055 469	3 744 935	4 351 896	8 070 852	r305 389
3222120	Folding paperboard boxes, packaging, and packaging components	488	38 260	1 493 837	30 775	64 936	1 050 804	3 741 365	4 346 804	8 062 409	r304 811

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product shipments			
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)		
322212	Folding paperboard box manufacturing	N N	X	×	8 054 665 8 564 381		
3222120	Folding paperboard boxes, packaging, and packaging components	N	X	X	8 054 665		
32221201	Folding paperboard boxes for dry food and produce, including pet and animal food	N N	X X	X X	8 564 381 1 177 342		
3222120111	Folding paperboard boxes for dry food and produce, including pet and animal food	N 74	X X	X S	869 959 1 177 342		
32221202	Folding paperboard boxes for bottled and canned beverages, including carriers for alcoholic and nonalcoholic beverages	74 N	x x	<sup>q</sup> 683.3	869 959 1 261 560		
3222120221	Folding paperboard boxes for bottled and canned beverages, including carriers for alcoholic and	N	Х	Х	888 345		
32221203	nonalconolic beverages	31 34	X	9762.7	1 261 560 888 345		
3222120331	products         .2002           Folding paperboard boxes for cosmetics         .2002           2002         .2002	N N	X X	X X X	544 666 752 134 232 828		
3222120331	Folding paperboard boxes for cosmetics 2002.  Folding paperboard boxes for medicinal products 2002.	62 73 70	X X X	X	298 555 311 838		
32221204	Folding paperboard boxes for paper goods or products, including book mailers	85 N	X X	X X	453 579 451 454		
3222120441	Folding paperboard boxes for paper goods or products, including book mailers	N 59	x x	X S	383 201 451 454		
32221205	Folding paperboard boxes for fresh bakery products, butter, and ice cream and food pails	83 N	X X	<sup>q</sup> 246.0 X	383 201 445 183		
3222120551	Folding paperboard boxes for fresh bakery products	N 43	X	X S S	537 496 286 459		
3222120555	Folding paperboard boxes for butter and ice cream and food pails	57 22	X X	s	254 949 158 724		
32221206	Folding paperboard boxes and packaging components for all other end uses	38 N	X X	<sup>q</sup> 174.0 X	282 547 3 235 152		
3222120661	Folding paperboard boxes for biscuits and crackers	N 24 39	X X X	X S <sup>q</sup> 185.7	4 105 083 151 616 230 122		
3222120663	Folding paperboard boxes for candy	65 73	X	X X	214 905 230 058		
3222120665	Folding paperboard boxes for processed meats, margarine, lard, and shortening	36 30	X X	S 984.8	132 333 146 010		
3222120667	Folding paperboard boxes for frozen foods	50 53	X X	P328.0	699 844 426 159		
3222120671	Folding paperboard carryout boxes and trays for retail food	32 39	X X	S 9254.2	304 718 395 806		
3222120673	Folding paperboard boxes for sporting goods, toys, and photographic equipment	56 58	X X	S S	127 707 165 488		
3222120675	Folding paperboard boxes for soaps and detergents	25 40	X X X	96.3 P220.6	139 897 308 885		
3222120677 3222120681	Folding paperboard boxes for tobacco	18 18	X	S 196.3	135 589 365 543		
3222120001	supplies	82 117	X X	X X	344 917 523 133		
3222120683	Paperboard backs for blister and skin packaging	26 37	X	X	102 589 160 350		
3222120691	Folding paperboard boxes, packaging, and packaging components for all other end uses	126 187	X X	X X	881 037 1 153 529		
3222120Y	Folding paperboard boxes, packaging, and packaging components, nsk, total	N N	X X	X	939 308 1 028 163		
3222120YWW	Folding paperboard boxes, packaging, and packaging components, nsk, for nonadministrative-record establishments	Ņ	X	X X	758 489		
3222120YWY	Folding paperboard boxes, packaging, and packaging components, nsk, for administrative-record	N	X		886 199		
	establishments	N N	X X	X X	180 819 141 964		

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

# Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Not applicable for this report.]

## Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
322212	Folding paperboard box manufacturing		
00900001	Total materials	X	4 031 410
32210005	Paper and paperboard (excluding boxes and containers)	X S	4 382 436 2 779 749
32610021	Fabricated plastics products (including closures, ends, film, strapping, etc.)	94 978.8 X X	3 071 644 36 967 50 322
33120016	Steel sheet and strip (including tinplate)	X	D
33131503	1997	X	18 350
33211500	Metal closures and crowns for containers	X X	20 303 D D
32410009	Petroleum wax	S	4 983
32552002	1997   Glues and adhesives	X	6 440 22 004
32591003	Printing inks	X S S	N 192 044 210 940
00970099	All other materials and components, parts, containers, and supplies	X	430 496
00971000	Materials, ingredients, containers, and supplies, nsk	X X X	539 707 541 882 482 868

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.